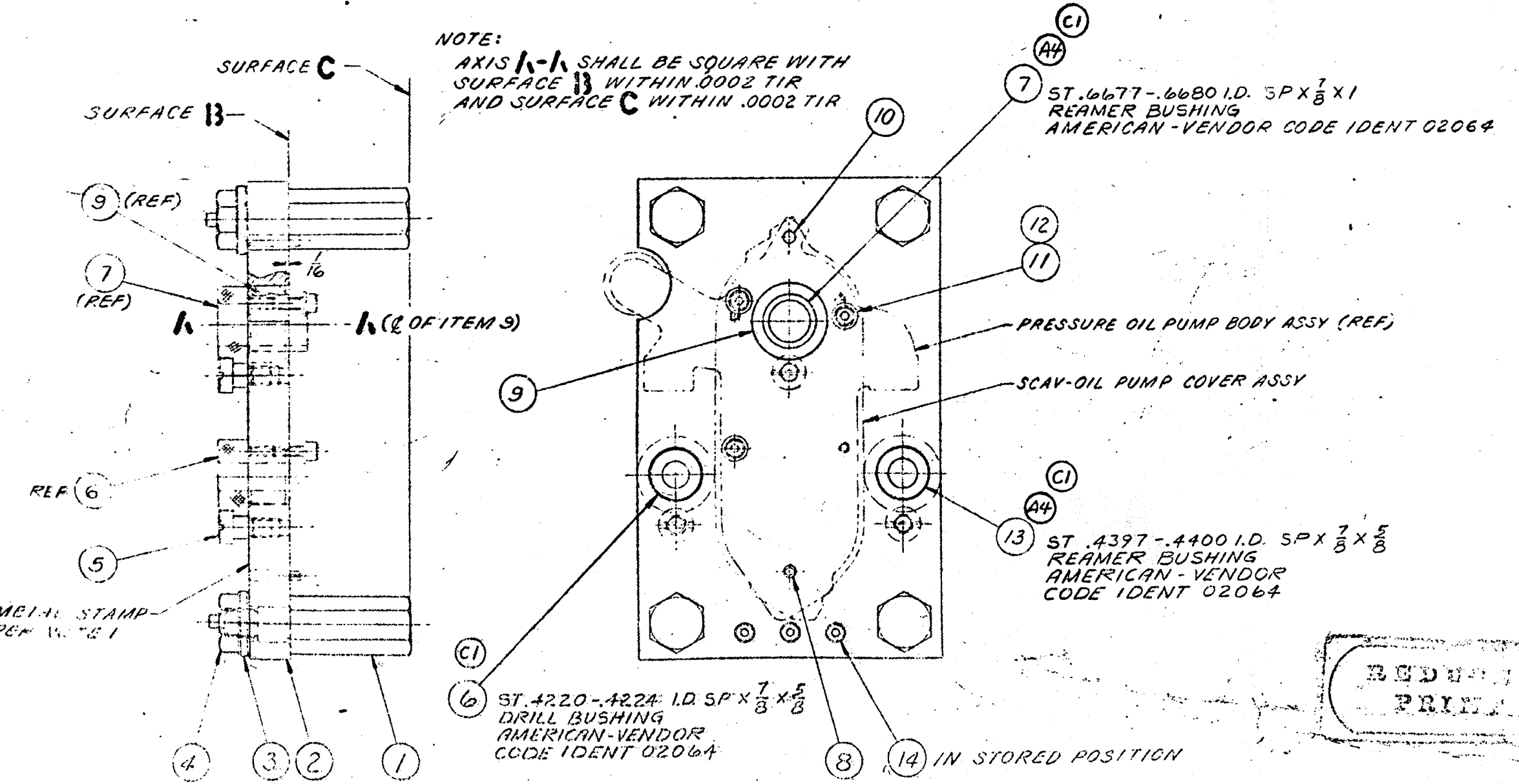
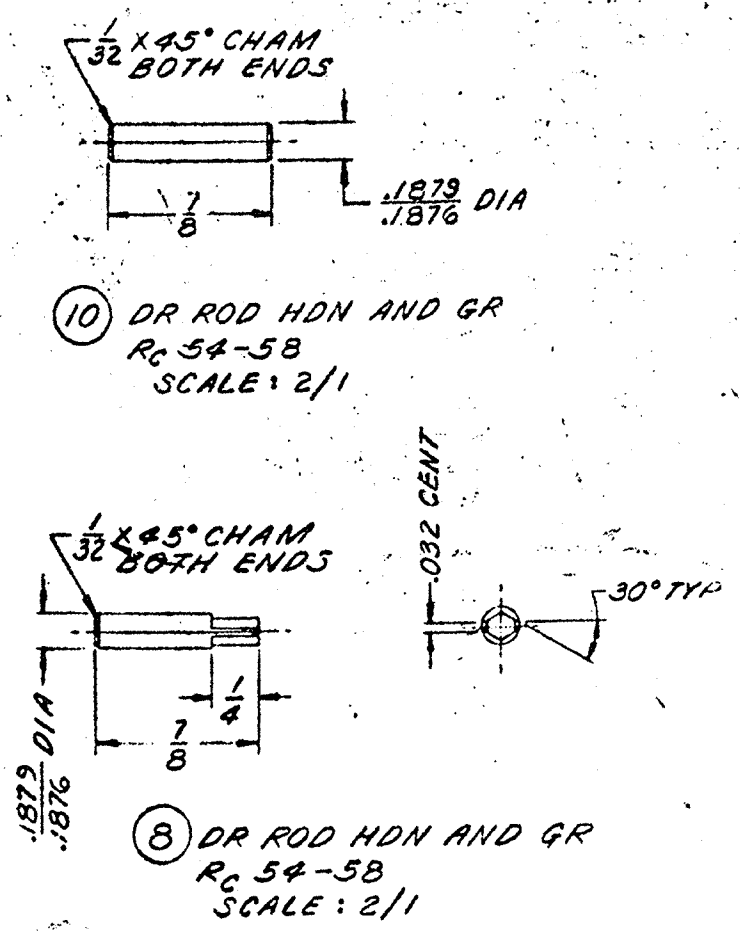
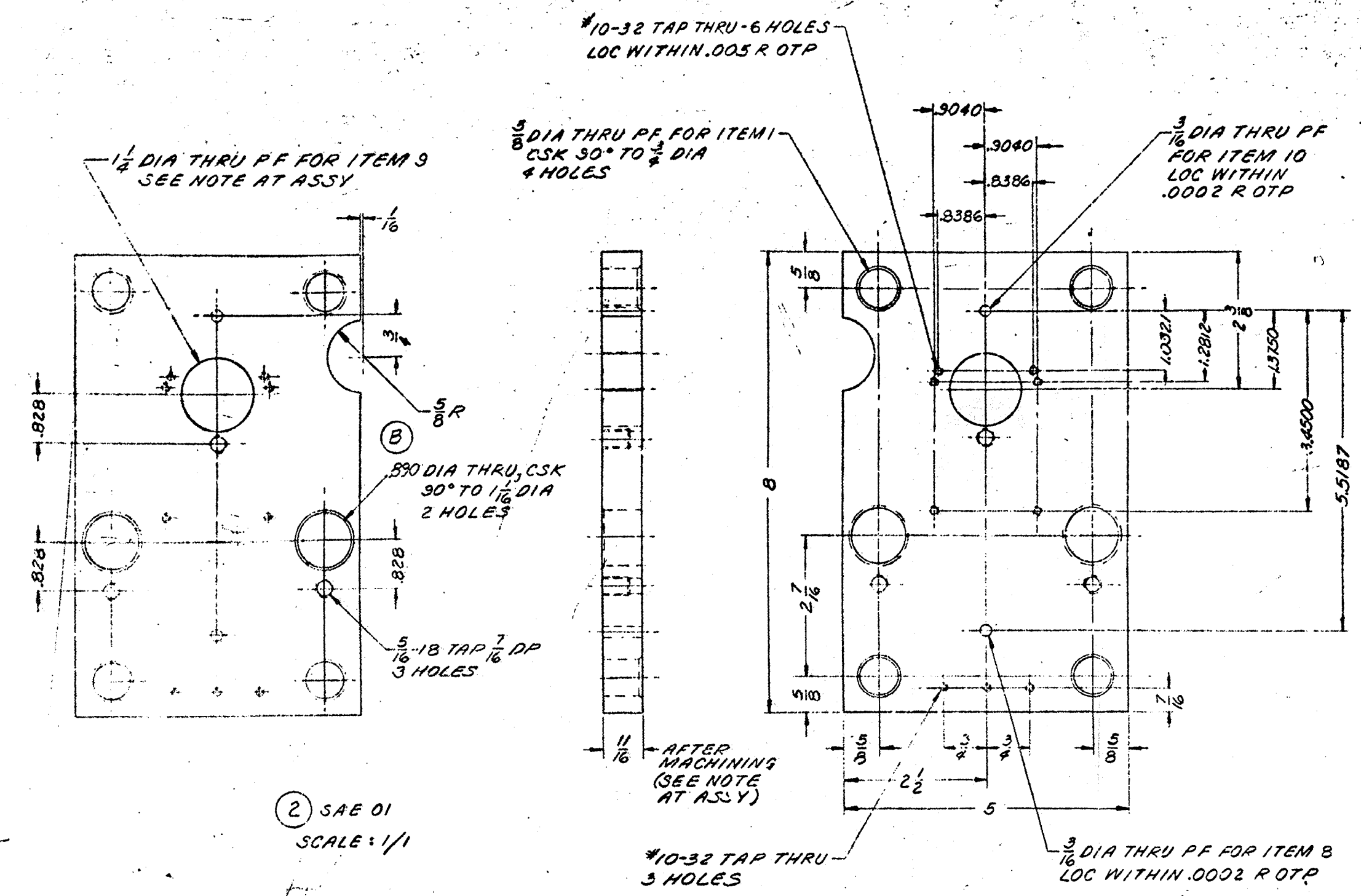


SYM	ZONE	DESCRIPTION	DATE	APPROVED
A	1	MODEL BLOCK T63 V/A 754		
B	2	(2M) REVISED ITEM 2 PN		
C	3	(2M) REVISED ITEM 3 PN		
	4	(2M) REVISED ITEM 4 PN		
	5	(2M) REVISED ITEM 5 PN		
	6	(2M) REVISED ITEM 6 PN		
	7	(2M) REVISED ITEM 7 PN		
	8	(2M) REVISED ITEM 8 PN		
	9	(2M) REVISED ITEM 9 PN		
	10	(2M) REVISED ITEM 10 PN		
	11	(2M) REVISED ITEM 11 PN		
	12	(2M) REVISED ITEM 12 PN		
	13	(2M) REVISED ITEM 13 PN		
	14	(2M) REVISED ITEM 14 PN		



14	3	SOC HD CAP SCR	#10-32X1/4 LG	STL
13	1	BUSHING		SEE CALLOUT
12	3	FLAT WASHER	*10	STL CAD FLT
11	3	SOC HD CAP SCR	#10-32X1/2 LG	STL
10	1	PIN		STL
9	1	LINER	02064 LT80-10	AMERICAN
8	1	PIN		STL
7	1	BUSHING		SEE CALLOUT
6	1	BUSHING		SEE CALLOUT
5	3	LOCK SCR	02064 TW-4	AMERICAN
4	4	NUT	98043 AHN-500	STANDARD
3	4	WASHER	98043 FW-500	STANDARD
2	1	PLATE		STL
1	4	JIG LEGS	02064 ABD-47005	AMERICAN

ALTER

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
1	4	JIG LEGS	02064 ABD-47005		AMERICAN

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:

a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.

b) VENDOR NAME OR TRADEMARK.

2. ALL EXPOSED SURFACES OF ITEMS 1, 2, 6, 7, 8, 9, 10 AND 13 TO BE COATED WITH GREASE FOR FULL PROTECTION AGAINST CORROSION

REDUCED PRICE

USED ON ENGINE MODEL
T63-A-5A

BREAK SHARP EDGES 0.030 UDS

ALLISON ENGINE CO.

GENERAL ENGINEERING CORPORATION

JIG-REAM, LUB OIL PUMP
GEAR/SHAFT BUSHING

6798053